

# Industrial AI @ ASM Pacific Technology

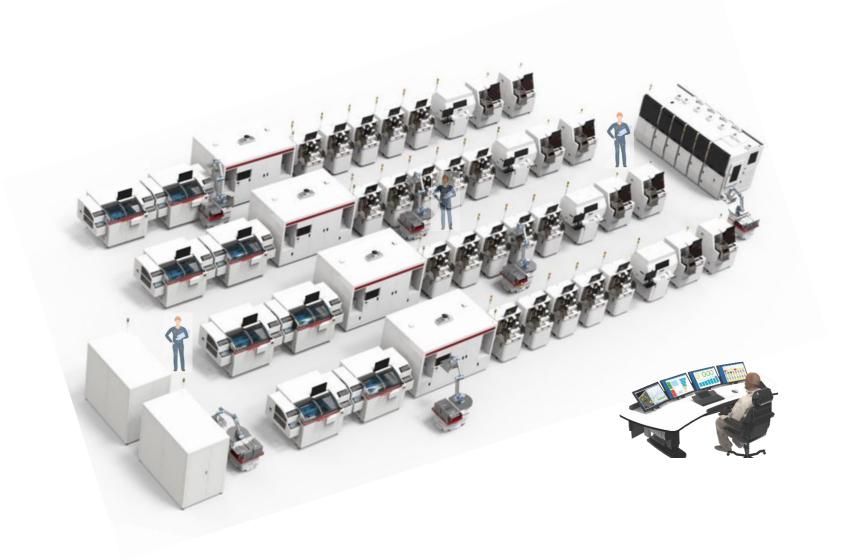
April 19<sup>th</sup>, 2022

Faysal Boughorbel Jordi Riemens

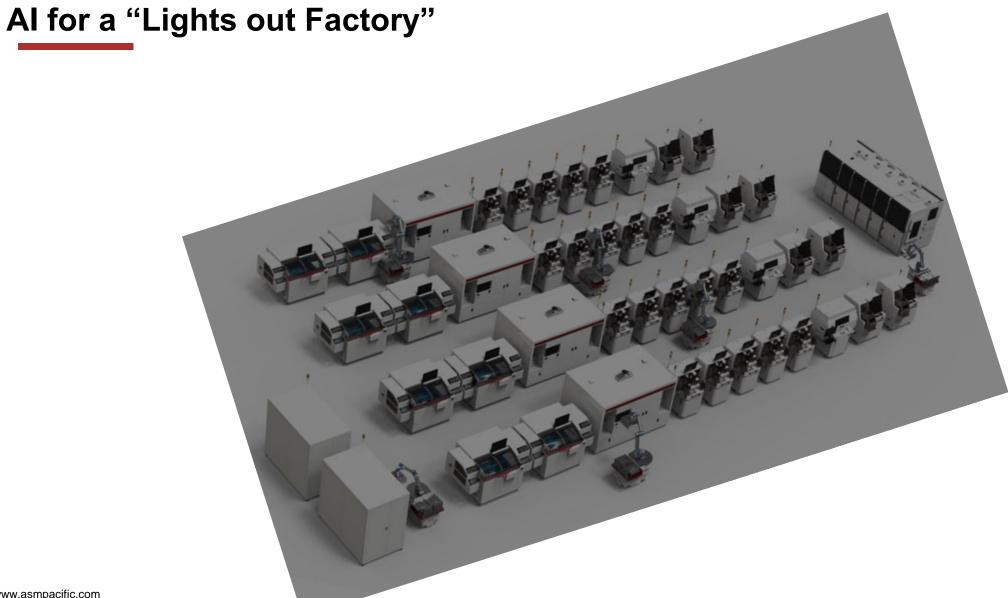
ASMPT Netherlands Center of Competency



# Al for a "Lights out Factory"









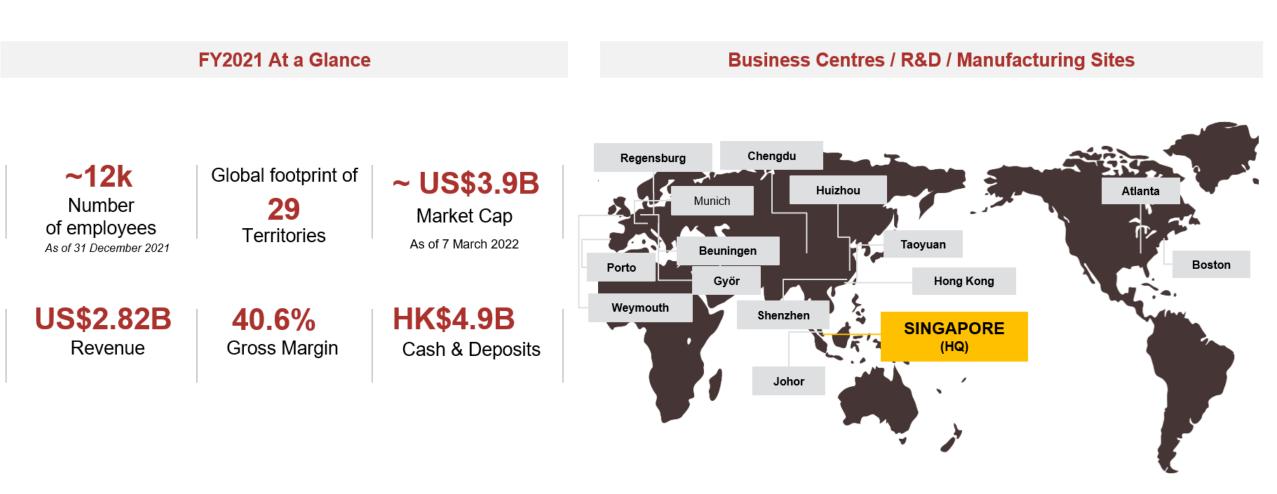
#### In the Meantime: The "AI Centaur"





"Weak human + machine + better process was superior to a strong computer alone and, more remarkably, superior to a strong human + machine + inferior process." **Garry Kasparov** 

## **ASMPT Introduction**





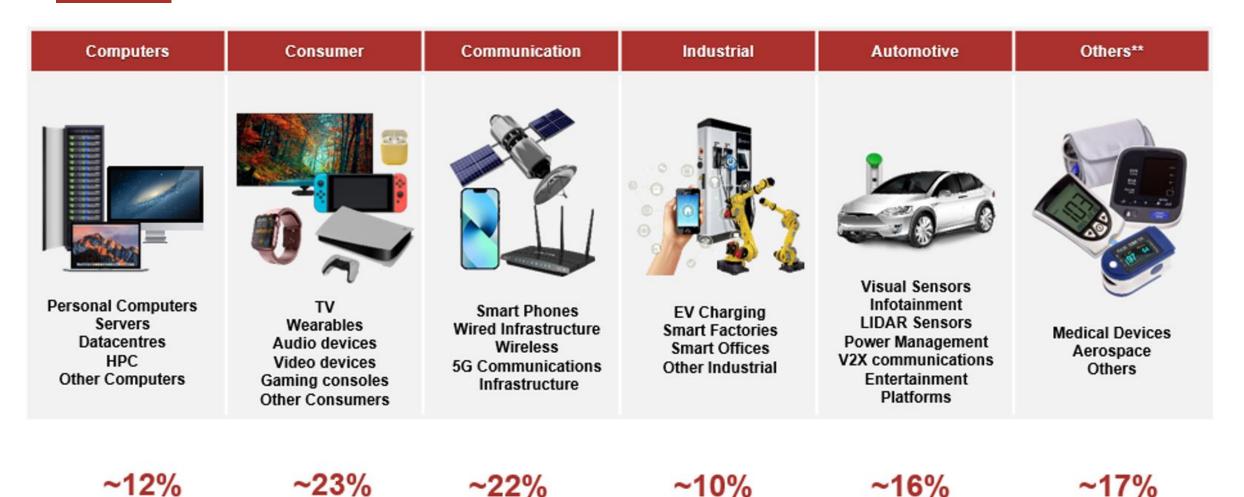




www.asmpacific.com



#### **ASMPT, End Market Applications**



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## **A Vision for Smart Factories**

Smart factory seven pillars:

- **1. Predictive Maintenance**
- 2. Digital Twin
- 3. Mobile Robots
- 4. Big Data / Deep Data
- **5. Process Visualization**
- 6. **MES**
- 7. Connected Factory

Al-driven Areas





### **A Vision for Smart Factories**

Smart factory seven pillars:

**1.** Predictive Maintenance

Al-driven

Areas

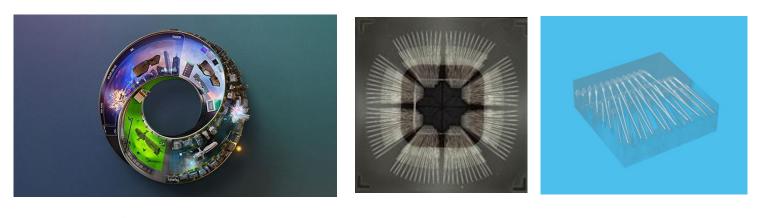
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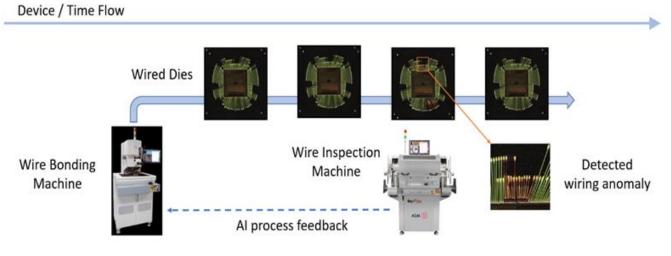




## Key AI R&D Areas, ASMPT NL

- Automated machine learning
- Image synthesis / Simulation
- Robust and Adaptive Al Systems
- 3D Reconstruction
- AI for Anomaly and Change Detection







#### **Partnerships**

# Radboud University



MACHINE2LEARN







German Research Center for Artificial Intelligence



TU/e EINDHOVEN UNIVERSITY OF TECHNOLOGY



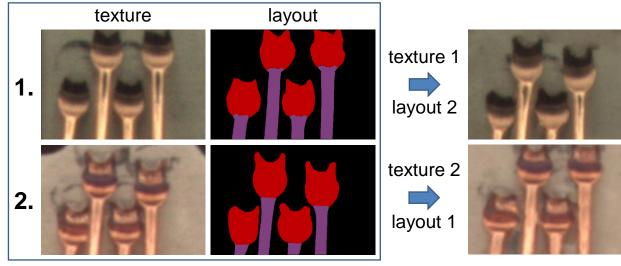
# R&D focus areas at ASMPT Netherlands

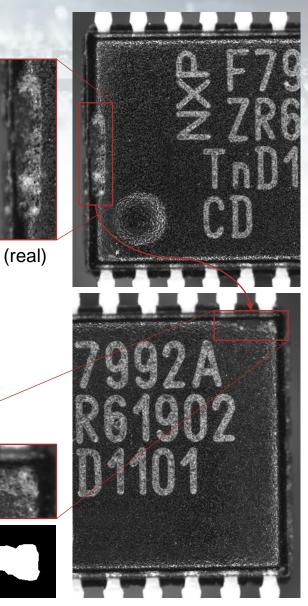
Examples of CoC research projects



## Image synthesis & simulations

- Goal: create data when not enough real data available
- Why? Data scarcity and robustness
- > Example projects: arbitrary texture generation, transfer & inpainting





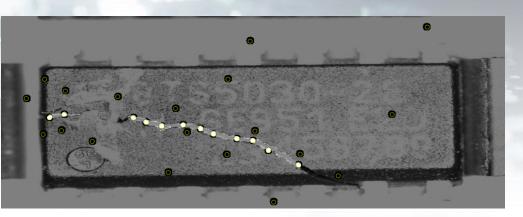
(synthetic)

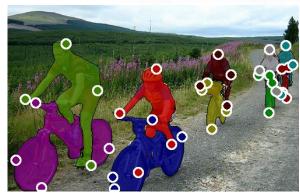
#### ENABLING THE DIGITAL WORLD

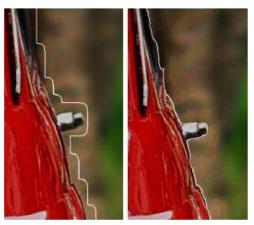


#### **Automated machine learning**

- Goal: reduce human bottleneck
  - Eventually: move to both "AutoModel" and "AutoData"
- > Why? Scaling from 1-5 customers to 100+
- Example project: high-throughput labelling study
  - Guided/interactive image segmentation
  - Semantic boundary refinement



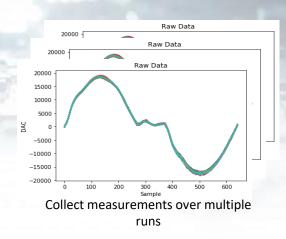


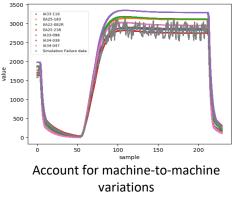


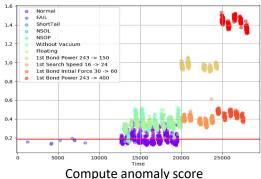


Al for anomaly and change detection

- Goal: learn to spot defects/changes without training samples
- > Why? Defects rare or unknown
- Example project: anomaly detection for predictive maintenance







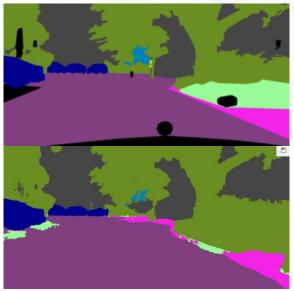
**Robust and adaptive AI systems** 

- Goal: better handle changes in machines' environments
- Why? New customers, devices, changes over time, ...
- Example project: using uncertainty in semisupervised learning

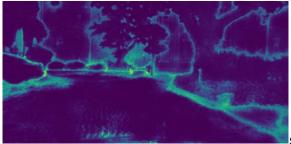




Image and label



Prediction and uncertainty



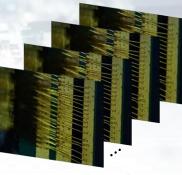


#### **3D Reconstruction**

- Goal: retrieve 3D information from 2D images
- Why? 2D images too ambiguous in some applications
  - E.g., instance segmentation of multiple wires overlapping in 2D

## > Example projects:

- ➢ 3D reconstruction from focal stacks
- > 3D reconstruction from stereo images

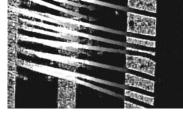




Focal stack

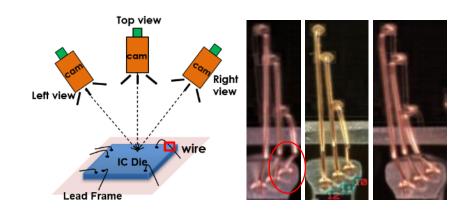
Volume





All-in-focus

Depth map





# Application highlights

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Examples of CoC application projects

#### ENABLING THE DIGITAL WORLD



# **Application highlight visual inspection**

#### > Typical tasks:

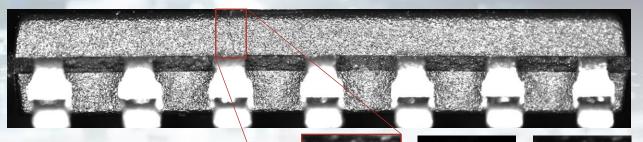
- Defect detection
- Segmenting classes of interest

#### > Challenges:

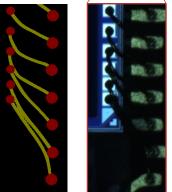
- Specifications: >99% defect detection rate & <1% false positive rate</p>
- Inference speed requirements (e.g., <150ms)</p>
- Limited data, especially for defects / rare cases
- Small-scale classes of interest in large, variable background

#### > Achievements:

- Crack detection (<sup>†</sup>): outperforming competitors, repeat orders, deploying in field
- > AOI bond & wire segmentation ( $\downarrow$ ): outperforming predecessors, transferring









# Application highlight – glue inspection & wire tracing

#### Epoxy glue inspection challenges:

- Glue & background can vary wildly
- Requirement: work for new customers without retraining

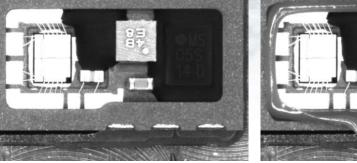
#### > Wire tracing challenges:

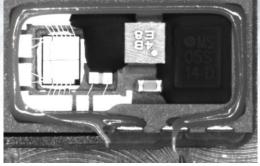
- Multi-layer wire structures
- High variability in wire shapes
- Robustness against overlap, merges, gaps in input masks

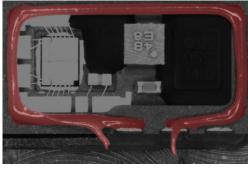
MACHINE2LEARN

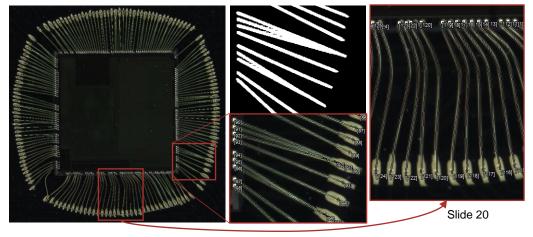
#### > Achievements:

- Glue inspection: outperforming predecessor solutions, transferring to production
- Wire tracing: outperforming previous solutions, integrating with inspection platform











# Outlook



#### Outlook

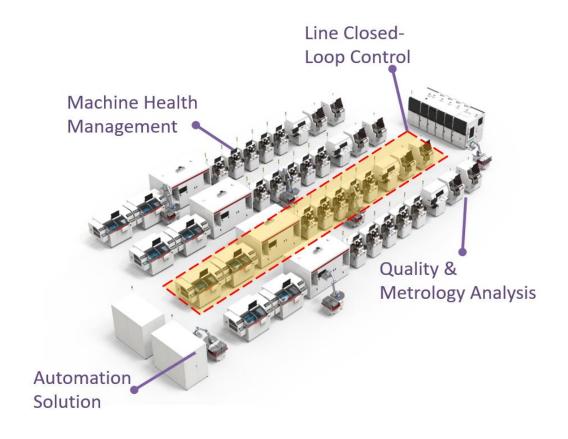
- From Visual and Multi-sensor Defect Inspection to AI-driven Process Control
- ASM ICAI-Lab (5PhD students + RU Staff + ASMPT Staff)

Part of the LTP ROBUST Proposal

#### LTP Program ROBUST wins NWO support

🗿 September 20, 2021 🛛 📾 🏷 Press release

ICAI is very proud to be able to expand the network of ICAI with the LTP ROBUST program "Trustworthy AI systems for sustainable growth", supported by NWO in the new Long Term Program with €25 million.



The challenges for developing robust AI are enormous. We focus on three areas: talent development, learning-by-doing and joint knowledge development between knowledge institutions, companies and societal parties. We can't wait to get started!



